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Model Name	20	25	32	40	50	63	71	80	100	125	140	200	250
PLFY-P-VCM-E	●	●	●	●									

1. Specifications

PLFY-P-VCM-E

Model	PLFY-P20VCM-E	PLFY-P25VCM-E	PLFY-P32VCM-E	PLFY-P40VCM-E	
Power source	1-phase 220-240V 50Hz				
Cooling capacity (Nominal)	*1 kW	2.2	2.8	3.6	
	*1 kcal / h	1,900	2,400	3,100	
	*1 Btu / h	7,510	9,550	12,280	
	*2 kcal / h	2,000	2,500	3,150	
Heating capacity (Nominal)	Power input kW	0.05	0.05	0.06	
	Current input A	0.23	0.23	0.28	
	*3 kW	2.5	3.2	4.0	
	*3 kcal / h	2,200	2,800	3,400	
	*3 Btu / h	8,500	10,900	13,600	
	Power input kW	0.05	0.05	0.06	
	Current input A	0.23	0.23	0.28	
	External finish	Galvanized steel sheet, with grey heat insulation			
External dimension H x W x D	mm	208 x 570 x 570	208 x 570 x 570	208 x 570 x 570	208 x 570 x 570
	in.	8-1/4" x 22-1/2" x 22-1/2"	8-1/4" x 22-1/2" x 22-1/2"	8-1/4" x 22-1/2" x 22-1/2"	8-1/4" x 22-1/2" x 22-1/2"
Net weight	kg (lb)	15.5 (35)	15.5 (35)	17 (38)	17 (38)
Decoration panel	Model	SLP-2AA	SLP-2AA	SLP-2AA	SLP-2AA
External finish					White Munsell(0.7Y 8.59/0.97)
	Dimension mm	20 x 650 x 650	20 x 650 x 650	20 x 650 x 650	20 x 650 x 650
	H x W x D in.	13/16" x 25-5/8" x 25-5/8"	13/16" x 25-5/8" x 25-5/8"	13/16" x 25-5/8" x 25-5/8"	13/16" x 25-5/8" x 25-5/8"
	Net Weight kg (lb)	3 (7)	3 (7)	3 (7)	3 (7)
	Coad heater kW	0.015	0.015	0.015	0.015
Heat exchanger	Cross fin & copper tube				
FAN	Type x Quantity	Turbo fan x 1			
	External static press.	0Pa (0mmH ₂ O)	0Pa (0mmH ₂ O)	0Pa (0mmH ₂ O)	0Pa (0mmH ₂ O)
	Motor type	Single phase induction motor			
	Motor output kW	0.011	0.015	0.02	0.02
	Driving mechanism	Direct-driven by motor			
	Airflow rate m ³ / min	10-9-8	10-9-8	11-9-8	11-9-8
	L / s	167-150-133	167-150-133	183-150-133	183-150-133
Noise level (Low-Mid-High) (measured in anechoic room)	cfm	353-318-283	353-318-283	388-318-283	388-318-283
	dB <A>	35-31-28 (230V)	37-31-28 (230V)	38-33-29 (230V)	39-34-30 (230V)
Insulation material	Polyethylene foam (softlon FR)				
Air filter	PP honeycomb fabric (long life type)				
Protection device	Fuse				
Refrigerant control device	LEV				
Connectable outdoor unit	R410A, R407C, R22 CITY MULTI				
Diameter of refrigerant pipe	Liquid mm (in.)	ø6.35 (ø1/4") Flare	ø6.35 (ø1/4") Flare	ø6.35 (ø1/4") Flare	ø6.35 (ø1/4") Flare
	Gas mm (in.)	ø12.7 (ø1/2") Flare	ø12.7 (ø1/2") Flare	ø12.7 (ø1/2") Flare	ø12.7 (ø1/2") Flare
Diameter of drain pipe	mm (in.)	O.D. 32 (1-1/4")	O.D. 32 (1-1/4")	O.D. 32 (1-1/4")	O.D. 32 (1-1/4")
Drawing	External	IU-VRG01N654			
	Wiring	IU-VRG79N625			
	Refrigerant circle	-			
Standard attachment	Document	Installation manual, Instruction book			
	Accessory	Drain hose VP-25 (flexible joint)			
Remark	Optional parts	OA duct flange : PAC-KH11OF Decoration panel : SLP-2AA *PLFY-P-VCM-E should use together with SLP-2AA.			
	Installation	Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.			
Note :	*:1 Nominal cooling condition	*:2 Nominal cooling condition	*:3 Nominal heating condition	Unit convertor	
Indoor :	27°CDB/19°CWB (81°FDB/66°FWB)	27°CDB/19.5°CWB (81°FDB/67°FWB)	20°CDB (68°FDB)	kcal	= kW x 860
Outdoor :	35°CDB (95°FDB)	35°CDB (95°FDB)	7°CDB/6°CWB (45°FDB/43°FWB)	Btu/h	= kW x 3,412
Pipe length :	7.5 m (24-9/16 ft)	5 m (16-3/8 ft)	7.5 m (24-9/16 ft)	cfm	= m ³ /min x 35.31
Level difference :	0 m (0 ft)	0 m (0 ft)	0 m (0 ft)	lb	= kg / 0.4536

* Nominal conditions *1, *3 are subject to JIS B8615-1.

* Due to continuing improvement, above specification may be subject to change without notice.

2. Capacity Tables

2.1a. Cooling capacity in combination with PUHY, PUY, PURY-P200, 250YGM

PLFY-P-VCM-E															
Unit size (Rated kW)	Outdoor air temp.	Indoor air temp.													
		21.5°CDB 15°CWB		23°CDB 16°CWB		25°CDB 18°CWB		27°CDB 19°CWB		28°CDB 20°CWB		30°CDB 22°CWB			
		°CDB	CA	SHC	CA	SHC									
20 (2.2)	20.0	2.1	1.8	2.2	1.9	2.3	1.8	2.4	1.9	2.5	2.0	2.6	1.9	2.8	1.9
	22.5	2.1	1.8	2.2	1.9	2.3	1.8	2.4	1.9	2.5	2.0	2.6	1.9	2.8	1.9
	25.0	2.1	1.8	2.2	1.9	2.3	1.8	2.4	1.9	2.4	1.9	2.6	1.9	2.7	1.9
	27.5	2.1	1.8	2.1	1.8	2.3	1.8	2.3	1.9	2.4	1.9	2.5	1.9	2.7	1.9
	30.0	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.8	2.3	1.9	2.5	1.9	2.6	1.9
	32.5	2.0	1.7	2.1	1.8	2.2	1.8	2.2	1.8	2.3	1.9	2.4	1.9	2.6	1.8
	35.0	2.0	1.7	2.0	1.8	2.1	1.8	2.1	1.8	2.3	1.9	2.4	1.9	2.5	1.8
	37.5	1.9	1.7	2.0	1.8	2.1	1.8	2.1	1.8	2.2	1.9	2.3	1.8	2.5	1.8
	40.0	1.9	1.7	1.9	1.8	2.1	1.7	2.1	1.8	2.2	1.9	2.3	1.8	2.4	1.8
25 (2.8)	43.0	1.8	1.7	1.9	1.7	2.0	1.7	2.0	1.8	2.1	1.8	2.2	1.8	2.4	1.8
	20.0	2.7	2.1	2.8	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.3	2.3	3.5	2.3
	22.5	2.7	2.1	2.8	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.3	2.3	3.5	2.3
	25.0	2.7	2.1	2.8	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.3	2.3	3.5	2.3
	27.5	2.6	2.1	2.7	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.2	2.3	3.4	2.2
	30.0	2.6	2.1	2.7	2.2	2.8	2.2	2.9	2.2	3.0	2.3	3.1	2.2	3.3	2.2
	32.5	2.5	2.1	2.6	2.2	2.8	2.1	2.8	2.2	2.9	2.3	3.1	2.2	3.3	2.2
	35.0	2.5	2.1	2.6	2.1	2.7	2.1	2.8	2.1	2.9	2.2	3.0	2.2	3.2	2.2
	37.5	2.5	2.0	2.5	2.1	2.7	2.1	2.7	2.1	2.8	2.2	3.0	2.2	3.1	2.1
32 (3.6)	40.0	2.4	2.0	2.5	2.1	2.6	2.1	2.7	2.1	2.8	2.2	2.9	2.1	3.1	2.1
	43.0	2.4	2.0	2.4	2.1	2.6	2.0	2.6	2.1	2.7	2.2	2.8	2.1	3.0	2.1
	20.0	3.4	2.6	3.5	2.7	3.8	2.7	3.9	2.7	4.0	2.8	4.2	2.8	4.6	2.8
	22.5	3.4	2.6	3.5	2.7	3.8	2.7	3.9	2.7	4.0	2.8	4.2	2.8	4.6	2.8
	25.0	3.4	2.6	3.5	2.7	3.8	2.7	3.9	2.7	4.0	2.8	4.2	2.8	4.5	2.7
	27.5	3.4	2.6	3.5	2.7	3.7	2.6	3.8	2.7	3.9	2.8	4.1	2.7	4.4	2.7
	30.0	3.3	2.6	3.4	2.6	3.6	2.6	3.7	2.7	3.8	2.7	4.0	2.7	4.3	2.7
	32.5	3.3	2.5	3.4	2.6	3.6	2.6	3.7	2.6	3.8	2.7	4.0	2.7	4.2	2.6
	35.0	3.2	2.5	3.3	2.6	3.5	2.6	3.6	2.6	3.7	2.7	3.9	2.6	4.1	2.6
40 (4.5)	37.5	3.2	2.5	3.2	2.6	3.4	2.5	3.5	2.6	3.6	2.7	3.8	2.6	4.0	2.6
	40.0	3.1	2.5	3.2	2.5	3.4	2.5	3.5	2.5	3.6	2.6	3.7	2.6	4.0	2.6
	43.0	3.0	2.4	3.1	2.5	3.3	2.5	3.3	2.5	3.5	2.6	3.6	2.6	3.9	2.5
	20.0	4.3	3.0	4.4	3.1	4.7	3.1	4.9	3.1	5.0	3.3	5.3	3.2	5.7	3.2
	22.5	4.3	3.0	4.4	3.1	4.7	3.1	4.9	3.1	5.0	3.3	5.3	3.2	5.7	3.2
	25.0	4.3	3.0	4.4	3.1	4.7	3.1	4.9	3.1	5.0	3.2	5.3	3.2	5.6	3.1
	27.5	4.3	3.0	4.4	3.1	4.6	3.1	4.8	3.1	4.9	3.2	5.2	3.2	5.5	3.1
	30.0	4.2	3.0	4.3	3.1	4.6	3.0	4.7	3.1	4.8	3.2	5.0	3.1	5.4	3.1
	32.5	4.1	3.0	4.2	3.0	4.5	3.0	4.6	3.0	4.7	3.1	5.0	3.1	5.3	3.0
	35.0	4.0	2.9	4.1	3.0	4.4	3.0	4.5	3.0	4.6	3.1	4.9	3.0	5.2	3.0
	37.5	3.9	2.9	4.1	3.0	4.3	2.9	4.4	2.9	4.5	3.1	4.8	3.0	5.0	2.9
	40.0	3.9	2.8	4.0	2.9	4.2	2.9	4.3	2.9	4.5	3.0	4.7	3.0	5.0	2.9
	43.0	3.8	2.8	3.9	2.9	4.1	2.8	4.2	2.9	4.3	3.0	4.5	2.9	4.8	2.9

PLFY-P-VCM-E

2.1b. Heating capacity in combination with PUHY,PURY-P200,250YGM

PLFY-P-VCM-E

SHC:Sensible Heat Capacity(kW)

Unit size (Rated kW)	Outdoor air temp. °CWB	Indoor air temp.:°CDB			
		15.0	20.0	25.0	27.0
		SHC	SHC	SHC	SHC
20 (2.2)	-20.0	1.3	1.3	1.3	1.3
	-15.0	1.6	1.5	1.5	1.5
	-10.0	1.8	1.8	1.8	1.7
	-5.0	2.1	2.1	2.0	1.8
	0.0	2.4	2.4	2.0	1.8
	2.5	2.5	2.5	2.0	1.8
	6.0	2.6	2.5	2.0	1.8
	7.5	2.7	2.5	2.0	1.8
	10.0	2.9	2.5	2.0	1.8
	12.5	3.0	2.5	2.0	1.8
25 (2.8)	15.5	3.2	2.5	2.0	1.8
	-20.0	1.6	1.6	1.6	1.6
	-15.0	2.0	2.0	1.9	1.9
	-10.0	2.3	2.3	2.2	2.2
	-5.0	2.7	2.7	2.6	2.2
	0.0	3.0	3.0	2.6	2.2
	2.5	3.2	3.2	2.6	2.2
	6.0	3.3	3.2	2.6	2.2
	7.5	3.4	3.2	2.6	2.2
	10.0	3.6	3.2	2.6	2.2
32 (3.6)	12.5	3.9	3.2	2.6	2.2
	15.5	4.1	3.2	2.6	2.2
	-20.0	2.1	2.0	2.0	2.0
	-15.0	2.5	2.4	2.4	2.4
	-10.0	2.9	2.9	2.8	2.7
	-5.0	3.4	3.3	3.2	2.8
	0.0	3.8	3.8	3.2	2.8
	2.5	4.0	4.0	3.2	2.8
	6.0	4.2	4.0	3.2	2.8
	7.5	4.3	4.0	3.2	2.8
40 (4.5)	10.0	4.6	4.0	3.2	2.8
	12.5	4.8	4.0	3.2	2.8
	15.5	5.1	4.0	3.2	2.8
	-20.0	2.6	2.5	2.5	2.5
	-15.0	3.1	3.1	3.0	3.0
	-10.0	3.7	3.6	3.5	3.4
	-5.0	4.2	4.2	4.0	3.5
	0.0	4.7	4.7	4.0	3.5
	2.5	5.0	5.0	4.0	3.5
	6.0	5.2	5.0	4.0	3.5
	7.5	5.4	5.0	4.0	3.5
	10.0	5.7	5.0	4.0	3.5
	12.5	6.0	5.0	4.0	3.5
	15.5	6.4	5.0	4.0	3.5

PLFY-P-VCM-E

2.2a. Cooling capacity in combination with PUHY,PUY,PURY-P300,350YGM / PUHY,PURY-P400YGM

PLFY-P-VCM-E

CA :Capacity(kW)
SHC:Sensible Heat Capacity(kW)

Unit size (Rated kW)	Outdoor air temp.	Indoor air temp.													
		21.5°CDB 15°CWB		23°CDB 16°CWB		25°CDB 18°CWB		27°CDB 19°CWB		28°CDB 20°CWB		30°CDB 22°CWB		32°CDB 24°CWB	
		°CDB	CA	SHC	CA										
20 (2.2)	20.0	2.1	1.8	2.2	1.9	2.4	1.9	2.5	1.9	2.5	2.0	2.7	2.0	2.9	1.9
	22.5	2.1	1.8	2.2	1.9	2.3	1.9	2.4	1.9	2.5	2.0	2.6	1.9	2.8	1.9
	25.0	2.1	1.8	2.2	1.8	2.3	1.8	2.4	1.9	2.4	2.0	2.6	1.9	2.8	1.9
	27.5	2.1	1.8	2.1	1.8	2.3	1.8	2.3	1.9	2.4	1.9	2.5	1.9	2.7	1.9
	30.0	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.8	2.4	1.9	2.5	1.9	2.6	1.9
	32.5	2.0	1.7	2.0	1.8	2.2	1.8	2.2	1.8	2.3	1.9	2.4	1.9	2.6	1.9
	35.0	2.0	1.7	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.9	2.4	1.9	2.5	1.8
	37.5	1.9	1.7	1.9	1.8	2.1	1.7	2.1	1.8	2.2	1.9	2.4	1.8	2.5	1.8
	40.0	1.9	1.7	1.9	1.7	2.0	1.7	2.1	1.8	2.4	1.9	2.3	1.8	2.4	1.8
	43.0	1.8	1.7	1.8	1.7	2.0	1.7	2.0	1.8	2.1	1.8	2.2	1.8	2.4	1.8
25 (2.8)	20.0	2.7	2.2	2.8	2.2	3.0	2.2	3.1	2.3	3.2	2.4	3.4	2.3	3.6	2.3
	22.5	2.7	2.2	2.8	2.2	3.0	2.2	3.1	2.3	3.2	2.4	3.4	2.3	3.6	2.3
	25.0	2.7	2.1	2.7	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.3	2.3	3.5	2.3
	27.5	2.6	2.1	2.7	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.2	2.3	3.4	2.2
	30.0	2.6	2.1	2.6	2.2	2.8	2.1	2.9	2.2	3.0	2.3	3.2	2.3	3.4	2.2
	32.5	2.5	2.1	2.6	2.1	2.8	2.1	2.9	2.2	2.9	2.3	3.1	2.2	3.3	2.2
	35.0	2.5	2.1	2.5	2.1	2.7	2.1	2.8	2.1	2.9	2.2	3.1	2.2	3.2	2.2
	37.5	2.5	2.0	2.5	2.1	2.6	2.1	2.7	2.1	2.8	2.2	3.0	2.2	3.2	2.2
	40.0	2.4	2.0	2.4	2.1	2.6	2.1	2.7	2.1	3.0	2.3	2.9	2.2	3.1	2.1
	43.0	2.4	2.0	2.4	2.0	2.5	2.0	2.6	2.1	2.7	2.2	2.8	2.1	3.0	2.1
32 (3.6)	20.0	3.5	2.6	3.6	2.7	3.9	2.7	4.0	2.8	4.2	2.9	4.4	2.8	4.7	2.8
	22.5	3.5	2.6	3.6	2.7	3.8	2.7	4.0	2.7	4.1	2.9	4.3	2.8	4.6	2.8
	25.0	3.4	2.6	3.5	2.7	3.8	2.7	3.9	2.7	4.0	2.8	4.2	2.8	4.5	2.7
	27.5	3.4	2.6	3.5	2.7	3.7	2.6	3.8	2.7	3.9	2.8	4.2	2.8	4.4	2.7
	30.0	3.3	2.6	3.4	2.6	3.6	2.6	3.7	2.7	3.9	2.8	4.1	2.7	4.3	2.7
	32.5	3.3	2.5	3.3	2.6	3.5	2.6	3.7	2.6	3.8	2.7	4.0	2.7	4.2	2.6
	35.0	3.2	2.5	3.3	2.6	3.5	2.5	3.6	2.6	3.7	2.7	3.9	2.7	4.2	2.6
	37.5	3.2	2.5	3.2	2.5	3.4	2.5	3.5	2.6	3.6	2.7	3.9	2.6	4.1	2.6
	40.0	3.1	2.5	3.1	2.5	3.3	2.5	3.4	2.5	3.9	2.8	3.8	2.6	4.0	2.6
	43.0	3.0	2.4	3.0	2.5	3.2	2.4	3.3	2.5	3.4	2.6	3.7	2.6	3.9	2.5
40 (4.5)	20.0	4.4	3.1	4.5	3.2	4.9	3.2	5.0	3.2	5.2	3.3	5.5	3.3	5.9	3.3
	22.5	4.3	3.1	4.5	3.2	4.8	3.2	5.0	3.2	5.1	3.3	5.4	3.3	5.7	3.2
	25.0	4.3	3.1	4.4	3.1	4.7	3.1	4.9	3.1	5.0	3.3	5.3	3.2	5.6	3.2
	27.5	4.2	3.0	4.3	3.1	4.6	3.1	4.8	3.1	4.9	3.2	5.2	3.2	5.5	3.1
	30.0	4.1	3.0	4.2	3.0	4.5	3.0	4.7	3.1	4.8	3.2	5.1	3.1	5.4	3.1
	32.5	4.1	2.9	4.2	3.0	4.4	3.0	4.6	3.0	4.7	3.1	5.0	3.1	5.3	3.0
	35.0	4.0	2.9	4.1	3.0	4.3	2.9	4.5	3.0	4.6	3.1	4.9	3.1	5.2	3.0
	37.5	4.0	2.9	4.0	2.9	4.3	2.9	4.4	2.9	4.5	3.1	4.8	3.0	5.1	3.0
	40.0	3.9	2.9	3.9	2.9	4.2	2.9	4.3	2.9	4.9	3.2	4.7	3.0	5.0	2.9
	43.0	3.8	2.8	3.8	2.8	4.1	2.8	4.2	2.9	4.3	3.0	4.6	2.9	4.8	2.9



2.2b. Heating capacity in combination with PUHY,PURY-P300,350,400YGM

PLFY-P-VCM-E

SHC:Sensible Heat Capacity(kW)

Unit size (Rated kW)	Outdoor air temp. °CWB	Indoor air temp.:°CDB			
		15.0	20.0	25.0	27.0
		SHC	SHC	SHC	SHC
20 (2.2)	-20.0	1.3	1.3	1.3	1.2
	-15.0	1.5	1.5	1.5	1.5
	-10.0	1.8	1.8	1.7	1.6
	-5.0	2.0	2.0	1.9	1.6
	0.0	2.3	2.3	1.9	1.6
	2.5	2.4	2.4	1.9	1.6
	6.0	2.6	2.5	1.9	1.6
	7.5	2.7	2.5	1.9	1.6
	10.0	2.8	2.5	1.9	1.6
	12.5	2.9	2.5	1.9	1.6
25 (2.8)	15.5	2.9	2.5	1.9	1.6
	-20.0	1.7	1.6	1.6	1.5
	-15.0	1.9	1.9	1.9	1.9
	-10.0	2.2	2.2	2.2	2.0
	-5.0	2.6	2.6	2.4	2.0
	0.0	2.9	2.9	2.4	2.0
	2.5	3.1	3.0	2.4	2.0
	6.0	3.3	3.2	2.4	2.0
	7.5	3.4	3.2	2.4	2.0
	10.0	3.5	3.2	2.4	2.0
32 (3.6)	12.5	3.7	3.2	2.4	2.0
	15.5	3.7	3.2	2.4	2.0
	-20.0	2.1	2.0	2.0	1.9
	-15.0	2.4	2.4	2.4	2.3
	-10.0	2.8	2.8	2.7	2.6
	-5.0	3.2	3.2	3.0	2.6
	0.0	3.6	3.6	3.0	2.6
	2.5	3.8	3.8	3.0	2.6
	6.0	4.1	4.0	3.0	2.6
	7.5	4.2	4.0	3.0	2.6
40 (4.5)	10.0	4.4	4.0	3.0	2.6
	12.5	4.6	4.0	3.0	2.6
	15.5	4.6	4.0	3.0	2.6
	-20.0	2.6	2.5	2.5	2.4
	-15.0	3.0	3.0	3.0	2.9
	-10.0	3.5	3.5	3.4	3.2
	-5.0	4.0	4.0	3.8	3.2
	0.0	4.5	4.5	3.8	3.2
	2.5	4.8	4.7	3.8	3.2
	6.0	5.1	5.0	3.8	3.2

PLFY-P-VCM-E

2.3a. Cooling capacity in combination with PUHY,PURY-P450,500,550,600,650YGM

PLFY-P-VCM-E

CA :Capacity(kW)
SHC:Sensible Heat Capacity(kW)

Unit size (Rated kW)	Outdoor air temp.	Indoor air temp.													
		21.5°CDB 15°CWB		23°CDB 16°CWB		25°CDB 18°CWB		27°CDB 19°CWB		28°CDB 20°CWB		30°CDB 22°CWB		32°CDB 24°CWB	
		°CDB	CA	SHC	CA										
20 (2.2)	20.0	2.1	1.8	2.1	1.8	2.3	1.8	2.4	1.9	2.5	2.0	2.6	1.9	2.8	1.9
	22.5	2.1	1.8	2.1	1.8	2.3	1.8	2.3	1.9	2.4	1.9	2.6	1.9	2.7	1.9
	25.0	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.9	2.4	1.9	2.6	1.9	2.7	1.9
	27.5	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.8	2.4	1.9	2.5	1.9	2.6	1.9
	30.0	2.0	1.7	2.0	1.8	2.2	1.8	2.3	1.8	2.4	1.9	2.5	1.9	2.7	1.9
	32.5	2.0	1.7	2.0	1.8	2.2	1.8	2.2	1.8	2.3	1.9	2.5	1.9	2.6	1.9
	35.0	2.0	1.7	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.9	2.5	1.9	2.6	1.9
	37.5	1.9	1.7	2.0	1.8	2.1	1.8	2.2	1.8	2.3	1.9	2.4	1.9	2.6	1.9
	40.0	1.9	1.7	1.9	1.8	2.1	1.8	2.1	1.8	2.2	1.9	2.4	1.9	2.6	1.8
	43.0	1.9	1.7	1.9	1.7	2.1	1.7	2.1	1.8	2.2	1.9	2.4	1.9	2.6	1.8
25 (2.8)	20.0	2.6	2.1	2.7	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.3	2.3	3.5	2.3
	22.5	2.6	2.1	2.7	2.2	2.9	2.2	3.0	2.2	3.1	2.3	3.3	2.3	3.5	2.3
	25.0	2.6	2.1	2.7	2.2	2.9	2.2	2.9	2.2	3.1	2.3	3.2	2.3	3.5	2.2
	27.5	2.6	2.1	2.6	2.2	2.8	2.2	2.9	2.2	3.0	2.3	3.2	2.3	3.4	2.2
	30.0	2.5	2.1	2.6	2.1	2.8	2.1	2.9	2.2	3.0	2.3	3.2	2.3	3.4	2.2
	32.5	2.5	2.1	2.6	2.1	2.7	2.1	2.8	2.2	3.0	2.3	3.2	2.2	3.4	2.2
	35.0	2.5	2.1	2.5	2.1	2.7	2.1	2.8	2.1	2.9	2.2	3.1	2.2	3.3	2.2
	37.5	2.5	2.0	2.5	2.1	2.7	2.1	2.8	2.1	2.9	2.2	3.1	2.2	3.3	2.2
	40.0	2.4	2.0	2.5	2.1	2.7	2.1	2.7	2.1	2.9	2.2	3.1	2.2	3.3	2.2
	43.0	2.4	2.0	2.5	2.1	2.6	2.1	2.7	2.1	2.8	2.2	3.0	2.2	3.2	2.2
32 (3.6)	20.0	3.4	2.6	3.5	2.7	3.7	2.7	3.9	2.7	4.0	2.8	4.2	2.8	4.5	2.8
	22.5	3.4	2.6	3.5	2.7	3.7	2.6	3.8	2.7	4.0	2.8	4.2	2.8	4.5	2.7
	25.0	3.3	2.6	3.4	2.6	3.7	2.6	3.8	2.7	3.9	2.8	4.2	2.8	4.4	2.7
	27.5	3.3	2.6	3.4	2.6	3.6	2.6	3.7	2.7	3.9	2.8	4.1	2.7	4.3	2.7
	30.0	3.3	2.5	3.3	2.6	3.6	2.6	3.7	2.6	3.9	2.8	4.1	2.7	4.4	2.7
	32.5	3.2	2.5	3.3	2.6	3.5	2.6	3.6	2.6	3.8	2.7	4.1	2.7	4.3	2.7
	35.0	3.2	2.5	3.3	2.6	3.5	2.6	3.6	2.6	3.7	2.7	4.0	2.7	4.3	2.7
	37.5	3.2	2.5	3.2	2.5	3.5	2.5	3.5	2.6	3.7	2.7	4.0	2.7	4.2	2.6
	40.0	3.1	2.5	3.2	2.5	3.4	2.5	3.5	2.6	3.7	2.7	4.0	2.7	4.2	2.6
	43.0	3.1	2.5	3.2	2.5	3.4	2.5	3.5	2.5	3.6	2.7	3.9	2.6	4.2	2.6
40 (4.5)	20.0	4.3	3.0	4.4	3.1	4.7	3.1	4.8	3.1	5.0	3.3	5.3	3.2	5.7	3.2
	22.5	4.2	3.0	4.3	3.1	4.6	3.1	4.8	3.1	5.0	3.2	5.3	3.2	5.6	3.2
	25.0	4.2	3.0	4.3	3.1	4.6	3.1	4.7	3.1	4.9	3.2	5.2	3.2	5.6	3.1
	27.5	4.1	3.0	4.2	3.0	4.5	3.0	4.7	3.1	4.9	3.2	5.2	3.2	5.4	3.1
	30.0	4.1	3.0	4.2	3.0	4.5	3.0	4.6	3.0	4.8	3.2	5.1	3.1	5.4	3.1
	32.5	4.1	2.9	4.1	3.0	4.4	3.0	4.5	3.0	4.8	3.2	5.1	3.1	5.4	3.1
	35.0	4.0	2.9	4.1	3.0	4.4	3.0	4.5	3.0	4.7	3.1	5.0	3.1	5.4	3.1
	37.5	4.0	2.9	4.0	2.9	4.3	2.9	4.4	3.0	4.7	3.1	5.0	3.1	5.3	3.0
	40.0	3.9	2.9	4.0	2.9	4.3	2.9	4.4	2.9	4.6	3.1	5.0	3.1	5.3	3.0
	43.0	3.9	2.8	3.9	2.9	4.2	2.9	4.3	2.9	4.5	3.1	4.9	3.0	5.2	3.0



2.3b. Heating capacity in combination with PUHY,PURY-P450,500,550,600,650YGM

PLFY-P-VCM-E

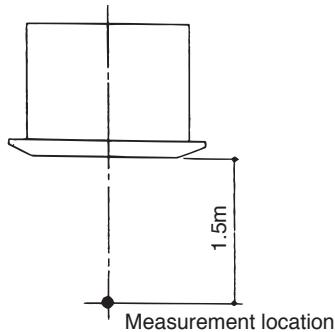
SHC:Sensible Heat Capacity(kW)

Unit size (Rated kW)	Outdoor air temp. °CWB	Indoor air temp.:°CDB			
		15.0	20.0	25.0	27.0
		SHC	SHC	SHC	SHC
20 (2.2)	-20.0	1.3	1.3	1.3	1.3
	-15.0	1.6	1.5	1.5	1.5
	-10.0	1.8	1.8	1.7	1.7
	-5.0	2.1	2.0	1.9	1.8
	0.0	2.3	2.3	2.0	1.8
	2.5	2.4	2.4	2.0	1.8
	6.0	2.6	2.5	2.0	1.8
	7.5	2.7	2.5	2.0	1.8
	10.0	2.8	2.5	2.0	1.8
	12.5	2.9	2.5	2.0	1.8
25 (2.8)	15.5	2.9	2.5	2.0	1.8
	-20.0	1.7	1.6	1.6	1.6
	-15.0	2.0	1.9	1.9	1.9
	-10.0	2.3	2.2	2.2	2.1
	-5.0	2.6	2.6	2.5	2.3
	0.0	2.9	2.9	2.5	2.3
	2.5	3.1	3.0	2.5	2.3
	6.0	3.3	3.2	2.5	2.3
	7.5	3.4	3.2	2.5	2.3
	10.0	3.6	3.2	2.5	2.3
32 (3.6)	12.5	3.7	3.2	2.5	2.3
	15.5	3.7	3.2	2.5	2.3
	-20.0	2.1	2.0	2.0	2.0
	-15.0	2.5	2.4	2.4	2.3
	-10.0	2.9	2.8	2.7	2.6
	-5.0	3.3	3.2	3.1	2.8
	0.0	3.7	3.6	3.2	2.8
	2.5	3.8	3.8	3.2	2.8
	6.0	4.1	4.0	3.2	2.8
	7.5	4.2	4.0	3.2	2.8
40 (4.5)	10.0	4.4	4.0	3.2	2.8
	12.5	4.6	4.0	3.2	2.8
	15.5	4.6	4.0	3.2	2.8
	-20.0	2.7	2.6	2.6	2.5
	-15.0	3.1	3.0	3.0	2.9
	-10.0	3.6	3.5	3.4	3.3
	-5.0	4.1	4.0	3.9	3.5
	0.0	4.6	4.5	4.0	3.5
	2.5	4.8	4.8	4.0	3.5
	6.0	5.2	5.0	4.0	3.5

3. Sound Levels

3.1 Noise levels

Cassette ceiling



Noise level at anechoic room
(Low-Middle-High)

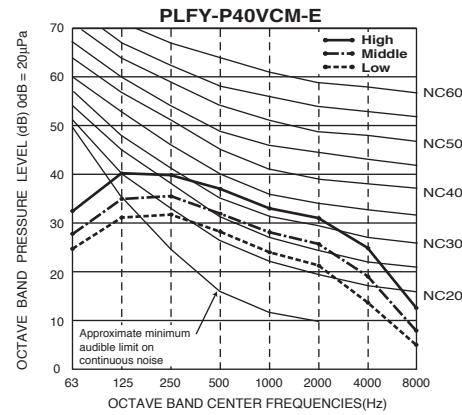
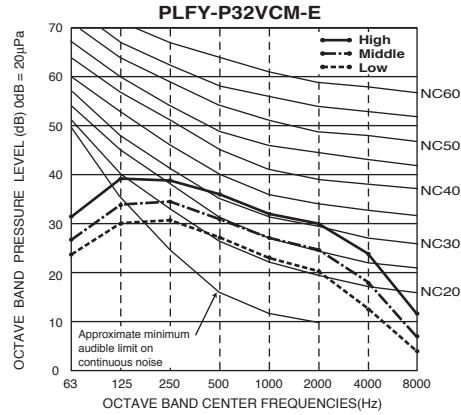
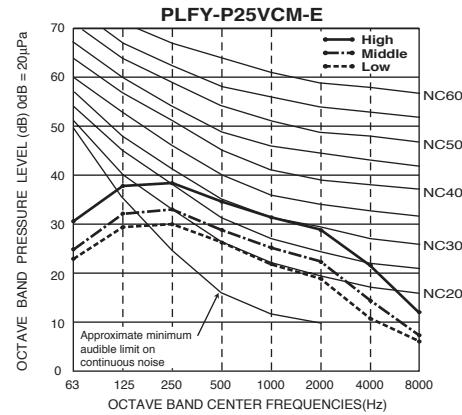
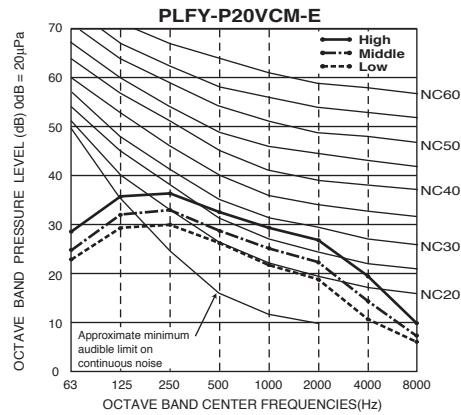
Unit : dB(A)

Model	Noise level (A weighted)
PLFY-P20VCM-E	28-31-35
PLFY-P25VCM-E	28-31-37
PLFY-P32VCM-E	29-33-38
PLFY-P40VCM-E	30-34-39

* Test subject to JIS Z8731

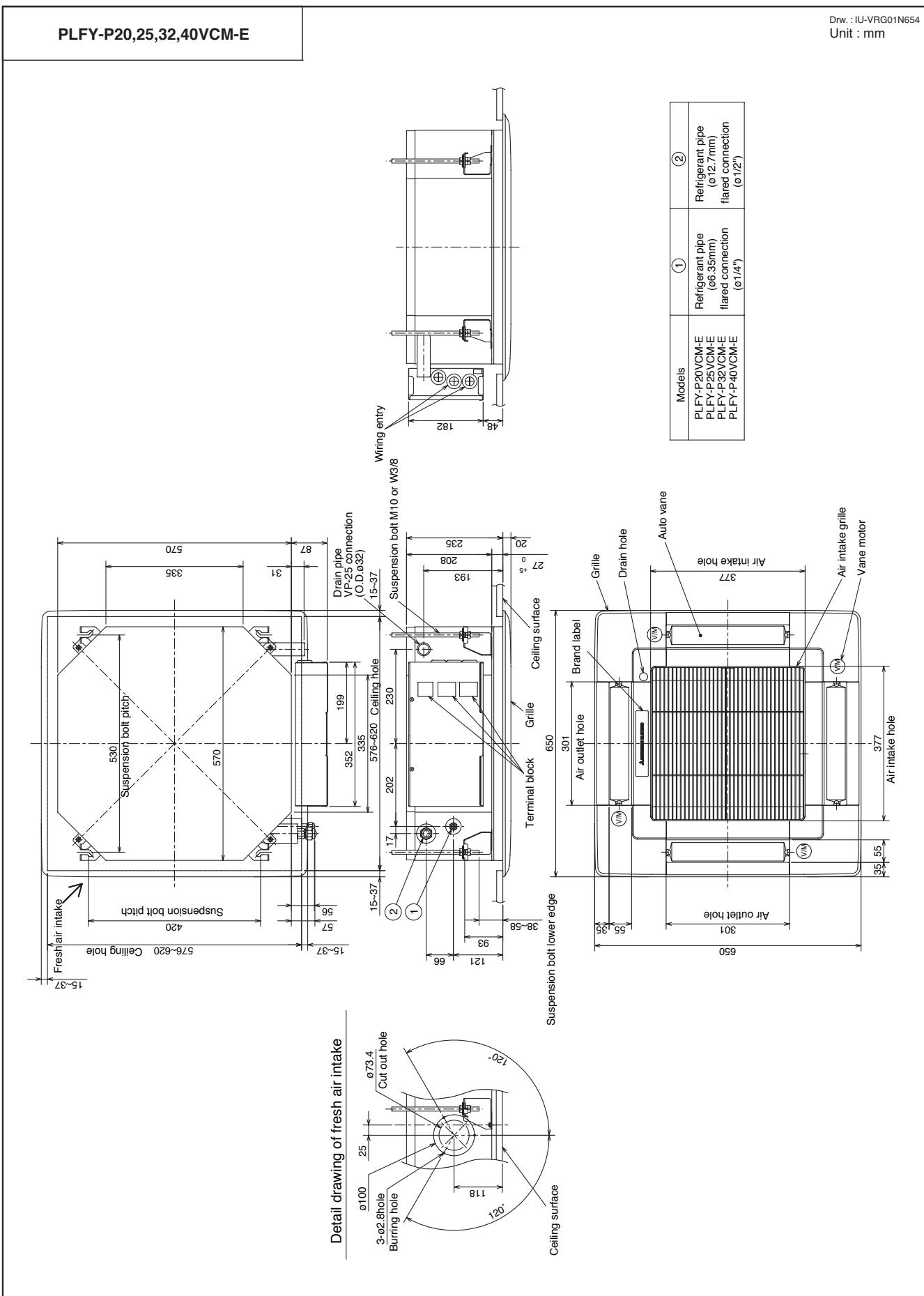
PLFY-PVCM-E

3.2 NC curves



4. External Dimensions

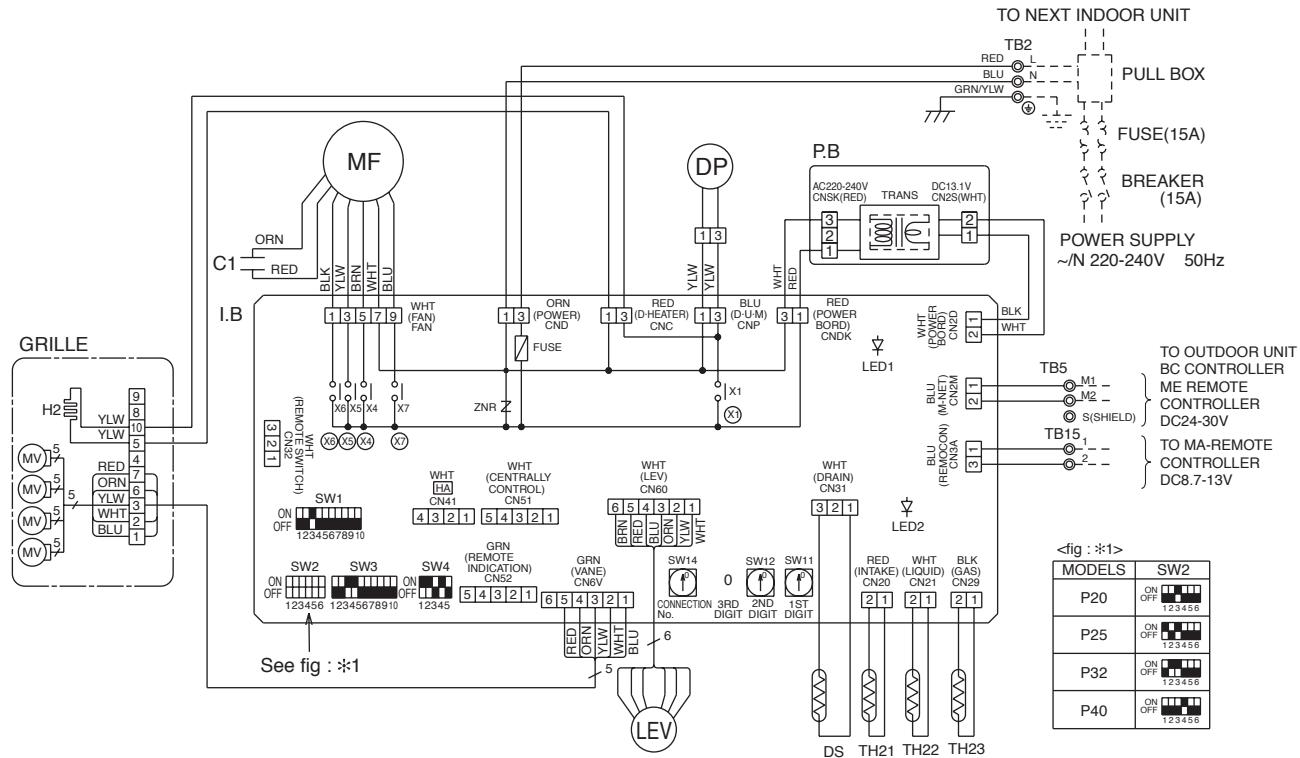
PLFY-P-VCM-E



5. Electrical Wiring Diagrams

● PLFY-P20,25,32,40VCM-E

Drw. : IU-VRG79N625



[LEGEND]

SYMBOL	NAME	SYMBOL	NAME
I.B	INDOOR CONTROLLER BOARD	C1	CAPACITOR (FAN MOTOR)
CN32	CONNECTOR	DP	DRAIN WATER LIFTING-UP MACHINE
CN41	REMOTE SWITCH	DS	DRAIN SENSOR
CN51	HA TERMINAL-A	H2	DEW PREVENTION HEATER
CN52	CENTRALLY CONTROL	LEV	LINEAR EXPANSION VALVE
FUSE	FUSE (6.3A/250V)	MF	FAN MOTOR (WITH THERMAL FUSE)
SW1	SWITCH	MV	VANE MOTOR
SW2	MODE SELECTION	TB2	TERMINAL BLOCK
SW3	CAPACITY CODE	TB5	POWER SUPPLY TRANSMISSION
SW4	MODE SELECTION	TB15	MA-REMOTE CONTROLLER
SW11	MODEL SELECTION	TH21	ROOM TEMP. DETECTION (0°C/15kΩ, 25°C/5.4kΩ)
SW12	ADDRESS SETTING 1ST DIGIT	TH22	PIPE TEMP. DETECTION/LIQUID (0°C/15kΩ, 25°C/5.4kΩ)
SW14	ADDRESS SETTING 2ND DIGIT	TH23	PIPE TEMP. DETECTION/GAS (0°C/15kΩ, 25°C/5.4kΩ)
X1	AUX. RELAY	TH21	INDOOR POWER BOARD
X4	DRAIN PUMP/DEW PREVENTION HEATER		
X5	FAN MOTOR (Ll)		
X6	FAN MOTOR (Lo)		
X7	FAN MOTOR (Hi)		
ZNR	FAN MOTOR (Me)		
VARISTOR			

Notes:

- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15. (Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmisson line is non-polar.)
- Symbol[S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, ⊕ :terminal block, □□ :connecter.
- The setting of the SW2 dip switches differs in the capacity for the detail, refer to the fig : *1.

LED on indoor board for service

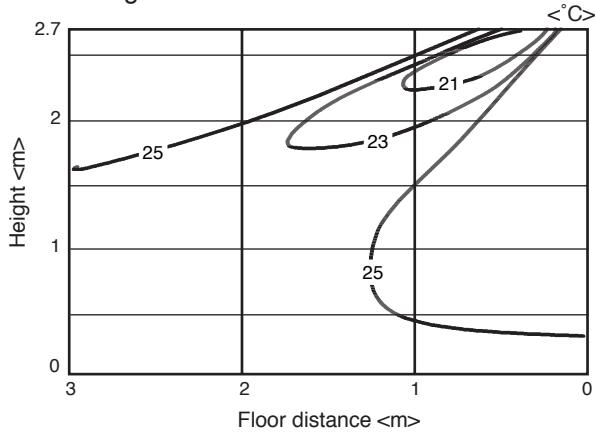
Mark	Meaning	Function
LED1	Main power supply	Main power supply(Indoor unit:220-240V) power on → lamp is lit
LED2	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → lamp is lit

6. Temperature/Airflow distribution

6.1 Temperature distribution

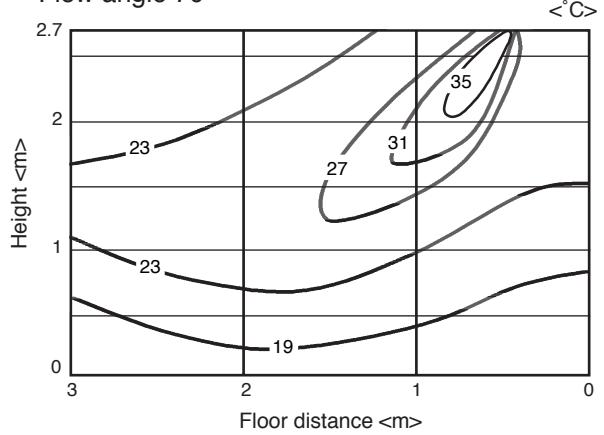
<Cooling mode>

Flow angle 30°



<Heating mode>

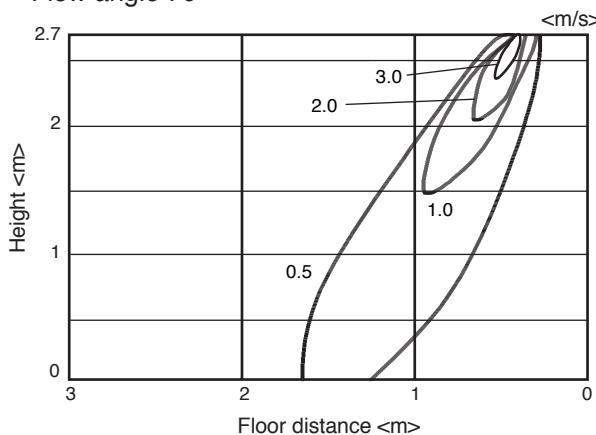
Flow angle 70°



6.2 Airflow distribution

<Fan mode>

Flow angle 70°



<Fan mode>

Flow angle 30°

